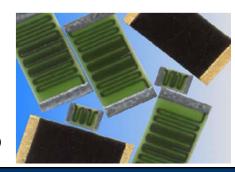
Resistive Product Solutions

Features:

- Available with wire bondable terminations
- Utilizes fine film resistor deposition technology
- Superior pulse handling capabilities
- Low TCR to 25 ppm/°C
- Low VCR to 1 ppm/volt
- Very low noise
- Ultra-high stability
- Higher (up to 1TΩ) or lower resistance values may be available (contact Stackpole)
- RoHS compliant, REACH compliant, and halogen free



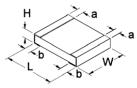
				Ele	ctrical Sp	ecificatio	ns				
Type / Code	0.0		TCR (ppm/ºC)		Ohmic Range (Ω) and Tolerance						
				0.1%	0.25%	0.5%	1%	2%	5%	10%	20%
			±50				10K - 100M		10K -	500M	
HVC0603	0.06	400	±100		-		1 10K - 500M	10K	16	10K	- 1G
			±200				TUK - 500W	TUK	- 10	10K - 10G	10K - 50G
			±50						10K - 500M		
HVC0805	0.2	600	±100		-	10K - 10M	10K -	10		10K - 1G	
			±200						10K	- 10G	10K - 50G
			±25	1M - 100M			11	M - 100M			
HVC1206	HVC1206 0.33 1500	±50	100K - 100M	100K - 100M			100K - 5				
11001200		1000	±100	10K - 100M	10K - 100M	10K - 500M 10K - 1G	10K - 1G			- 1G	,
			±200		1011 10011		10K - 10G 10		10K - 50G		
		-	±25	1M - 100M		r	11	M - 100M			
HVC2010	1	2000	±50	100K - 100M	100K - 100M		, ,	100K - 5			
11102010		2000	±100	10K - 100M	10K - 100M	10K - 500M	10K - 1G			- 1G	1
			±200		1011 100111				10K - 10G		10K - 50G
		-	±25	1M - 100M		ı	1[И - 500M			
HVC2512	2	3000	±50	100K - 100M	100K - 500M		ı	100K -	1G	1	
	_		±100	10K - 100M	10K - 500M	10K - 1G		10K - 10G			- 10G
			±200							100K	- 50G
			±25	1M - 100M	1001/ 5001	ı	1	M - 500M	10		
HVC3512	3	3500	±50	100K - 100M	100K - 500M		ı	100K -	1G	4001	100
	_		±100 ±200	10K - 100M	10K - 500M	10K - 1G	10K - 10G			- 10G - 50G	

Proper terminal isolation is required to achieve the voltage ratings for each given size.

(1) The continuous maximum voltage applied cannot exceed the maximum power rating and is ohmic value dependent.

Note: Other case sizes and tolerances are available.

Mechanical Specifications



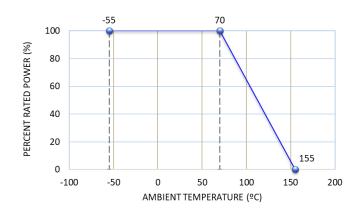
Type / Code	L	W	Н	а	b	Unit
Type / Code	Body Length	Body Width	Body Height (Max.)	Top Termination	Bottom Termination	Offit
HVC0603	0.063 ± 0.01	0.031 ± 0.005	0.020	0.010 ± 0.005	0.012 ± 0.008	inches
	1.60 ± 0.25	0.79 ± 0.13	0.51	0.25 ± 0.13	0.30 ± 0.20	mm
HVC0805	0.079 ± 0.01	0.050 ± 0.005	0.025	0.010 ± 0.005	0.013 ± 0.008	inches
HVC0605	2.01 ± 0.25	1.27 ± 0.13	0.64	0.25 ± 0.13	0.33 ± 0.20	mm
HVC1206	0.126 ± 0.01	0.063 ± 0.005	0.030	0.010 ± 0.005	0.020 ± 0.010	inches
11001200	3.20 ± 0.25	1.60 ± 0.13	0.76	0.25 ± 0.13	0.51 ± 0.25	mm

	Mechanical Specifications (cont.)									
Type / Code	L	W	Н	а	b	Unit				
Type / Code	Body Length	Body Width	Body Height (Max.)	Top Termination	Bottom Termination	Orac				
HVC2010	0.200 ± 0.01	0.100 ± 0.005	0.030	0.018 ± 0.010	0.020 ± 0.010	inches				
11002010	5.08 ± 0.25	2.54 ± 0.13	0.76	0.46 ± 0.25	0.51 ± 0.25	mm				
HVC2512	0.250 ± 0.01	0.125 ± 0.005	0.030	0.020 ± 0.010	0.024 ± 0.010	inches				
11002312	6.35 ± 0.25	3.18 ± 0.13	0.76	0.51 ± 0.25	0.61 ± 0.25	mm				
HVC3512	0.350 ± 0.01	0.125 ± 0.005	0.030	0.020 ± 0.010	0.024 ± 0.010	inches				
11003312	8.89 ± 0.25	3.18 ± 0.13	0.76	0.51 ± 0.25	0.61 ± 0.25	mm				

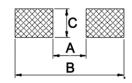
Performance (Performance Characteristics						
Test	Typical Performance						
Short Time Overload	0.1%						
Load Life	0.1%						
Temperature Cycle	0.1%						
Moisture Resistance	0.1%						
Shock	0.05%						
Vibration	0.05%						
Dielectric Withstanding Voltage	0.05%						
Resistance to Soldering Heat	0.05%						
Parameter	Typical						
TCR	measured from 25°C to 75°C						
Pulse Capability	10X rated wattage Consult Stackpole for custom pulse applications						
Resistance Value	Measured at 100V Consult Stackpole for custom test voltages						

Operating temperature range is -55°C to +155°C

Power Derating Curve:



Recommended Pad Layouts



Type / Code	А	В	С	Unit
HVC0603	0.031	0.083	0.035	inches
	0.80	2.10	0.90	mm
HVC0805	0.047	0.118	0.051	inches
HVC0605	1.20	3.00	1.30	mm

Recommended Pad Layouts (cont.)									
Type/Code	A	В	С	Unit					
HVC1206	0.087	0.165	0.063	inches					
	2.20	4.20	1.60	mm					
HVC2010	0.138	0.240	0.110	inches					
HVC2010	3.50	6.10	2.80	mm					
HVC2512	0.193	0.315	0.138	inches					
HVC2512	4.90	8.00	3.50	mm					
HVC3512	0.290	0.415	0.138	inches					
HVC3512	7.37	10.54	3.50	mm					

Recommended Solder Profile

This information is intended as a reference for solder profiles for Stackpole resistive components. These profiles should be compatible with most soldering processes. These are only recommendations. Actual numbers will depend on board density, geometry, packages used, etc., especially those cells labeled with "*".

100% Matte Tin / RoHS Compliant Terminations

Soldering iron recommended temperatures: 330°C to 350°C with minimum duration. Maximum number of reflow cycles: 3.

	Wave Soldering							
Description	Description Maximum Recommended Minimum							
Preheat Time	80 seconds	70 seconds	60 seconds					
Temperature Diff.	140°C	120°C	100°C					
Solder Temp.	260°C	250°C	240°C					
Dwell Time at Max	10 seconds	5 seconds	*					
Ramp DN (°C/sec)	N/A	N/A	N/A					

Temperature Diff. = Difference between final preheat stage and soldering stage.

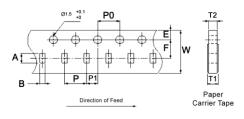
	Convection IR Reflow							
Description	Maximum	Recommended	Minimum					
Ramp Up (°C/sec)	3°C/sec	2°C/sec	*					
Dwell Time > 217°C	150 seconds	90 seconds	60 seconds					
Solder Temp.	260°C	245°C	*					
Dwell Time at Max.	30 seconds	15 seconds	10 seconds					
Ramp DN (°C/sec)	6°C/sec	3°C/sec	*					

Recommended Lead Free Resistor Reflow Profile T_P260°C ← Tc - 5°C t_p 30 sec. Max Ramp up Rate = 3°C/sec Max Ramp Down Rate = 6°C/sec T_L217°C Preheat Area 60 - 150 sec. 60 - 180 sec. Time 25°C to Peak



Reel Type	Wa	М	А	В	С	D	Unit
7" reel for	0.354 ± 0.020	7.008 ± 0.079	0.079 ± 0.020	0.531 ± 0.020	0.827 ± 0.020	2.362 ± 0.039	inches
8 mm tape	9.00 ± 0.50	178.00 ± 2.00	2.00 ± 0.50	13.50 ± 0.50	21.00 ± 0.50	60.00 ± 1.00	mm

Paper Tape Specifications

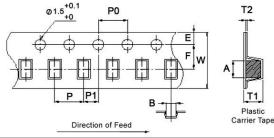


Type/Code	7" Reel Quantity (1)	Typical Full Reel Weight (g)	Tape Width	А	В	W	E	Unit
HVC0603	5000	118.3 ± 11.0		0.071 ± 0.008 1.80 ± 0.20	0.041 ± 0.008 1.05 ± 0.20			inches mm
HVC0805	5000	139.2 ± 13.0	0.315 8.00	0.093 ± 0.010 2.35 ± 0.25	0.063 ± 0.010 1.60 ± 0.25	0.315 ± 0.008 8.00 ± 0.20	0.069 ± 0.004 1.75 ± 0.10	inches mm
HVC1206	4000	151.4 ± 15.0		0.140 ± 0.010 3.55 ± 0.25	0.077 ± 0.010 1.95 ± 0.25			inches mm

⁽¹⁾ Quantities shown here are for T packaging only.

	Paper Tape Specifications (cont.)										
Type/Code	F	T1	T2	Р	P0	P1	Unit				
HVC0603		0.024 ± 0.008	0.024 ± 0.004				inches				
1100003		0.60 ± 0.20	0.60 ± 0.10				mm				
HVC0805		0.030 ± 0.008	0.030 ± 0.004				inches				
HVC0605	0.138 ± 0.002	0.75 ± 0.20	0.75 ± 0.10	0.157 ± 0.004	0.157 ± 0.004	0.079 ± 0.002	mm				
HVC1206	3.50 ± 0.05	0.030 ± 0.008	0.030 ± 0.004	4.00 ± 0.10	4.00 ± 0.10	2.00 ± 0.05	inches				
HVC1206		0.75 ± 0.20	0.75 ± 0.10				mm				
HVC2010		0.030 ± 0.008	0.030 ± 0.004				inches				
HVC2010		0.75 ± 0.20	0.75 ± 0.10				mm				

Plastic Tape Specifications



Type/Code	7" Reel Quantity ^(*)	Typical Full Reel Weight (g)	Tape Width	А	В	W	E	F	Unit
HVC2010	4000	183.1 ± 18.0		0.217 ± 0.012 5.50 ± 0.30		0.472 ± 0.008 12.00 ± 0.20			inches mm
HVC2512	2000	255.3 ± 25.0	0.472			0.472 ± 0.008			
HVC2512	2000	255.5 ± 25.0	12.00	6.70 ± 0.20		12.00 ± 0.20			mm
HVC3512	512 1000	00 255.3 ± 25.0				0.945 ± 0.012			
		200.0 2 20.0		9.40 ± 0.10	3.90 ± 0.10	24.00 ± 0.30	1.75 ± 0.10	11.50 ± 0.10	mm

(*) Quantities shown here are for T packaging only.

Type/Code	T1	T2	Р	P0	P1	Unit
HVC2010						inches mm
HVC2512	0.041 ± 0.008 1.05 ± 0.20	0.009 ± 0.006 0.23 ± 0.15	0.157 ± 0.004 4.00 ± 0.10	0.157 ± 0.004 4.00 ± 0.10	0.079 ± 0.002 2.00 ± 0.05	inches mm
HVC3512						inches mm

Part Marking

Parts are unmarked.

Resistive Product Solutions

RoHS Compliance

Stackpole Electronics has joined the worldwide effort to reduce the amount of lead in electronic components and to meet the various regulatory requirements now prevalent, such as the European Union's directive regarding "Restrictions on Hazardous Substances" (RoHS 3). As part of this ongoing program, we periodically update this document with the status regarding the availability of our compliant components. All our standard part numbers are compliant to EU Directive 2011/65/EU of the European Parliament as amended by Directive (EU) 2015/863/EU as regards the list of restricted substances.

RoHS Compliance Status									
Standard Product Series	Description	Package / Termination Type	Standard Series RoHS Compliant	Lead-Free Termination Composition	Lead-Free Mfg. Effective Date (Std Product Series)	Lead-Free Effective Date Code (YY/WW)			
HVC	High Voltage Thick Film Surface Mount Chip Resistor	SMD	YES(1)	100% Matte Sn ("T")	Always	Always			

Note (1): RoHS Compliant by means of exemption 7c-I.

"Conflict Metals" Commitment

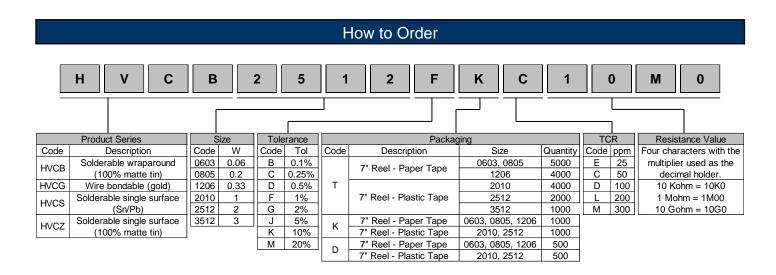
We at Stackpole Electronics, Inc. are joined with our industry in opposing the use of metals mined in the "conflict region" of the eastern Democratic Republic of the Congo (DRC) in our products. Recognizing that the supply chain for metals used in the electronics industry is very complex, we work closely with our own suppliers to verify to the extent possible that the materials and products we supply do not contain metals sourced from this conflict region. As such, we are in compliance with the requirements of Dodd-Frank Act regarding Conflict Minerals.

Compliance to "REACH"

We certify that all passive components supplied by Stackpole Electronics, Inc. are SVHC (Substances of Very High Concern) free and compliant with the requirements of EU Directive 1907/2006/EC, "The Registration, Evaluation, Authorization and Restriction of Chemicals", otherwise referred to as REACH. Contact us for complete list of REACH Substance Candidate List.

Environmental Policy

It is the policy of Stackpole Electronics, Inc. (SEI) to protect the environment in all localities in which we operate. We continually strive to improve our effect on the environment. We observe all applicable laws and regulations regarding the protection of our environment and all requests related to the environment to which we have agreed. We are committed to the prevention of all forms of pollution.



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