Stackpole Electronics, Inc.

Automotive Grade High Temperature Thin Film Chip Resistor

Resistive Product Solutions

Features:

- High precision resistance tolerance: ± 0.02%
- Low TCR down to ± 5 ppm/°C
- Advanced sulfur resistance verified according to ASTM B 809
- RoHS compliant, REACH compliant, lead free, and halogen free
- AEC-Q200 qualified



	Electrical Specifications								
Type/Code	Power Rating @ 85°C (W)			Maximum TCR Overload (***)	Oh	nmic Range (Ω	ι) and Tolerar	ice	
	@ 65 C (W)	Voltage (V)	Voltage (V)	(ppm/°C)	±0.02%	±0.05%	±0.1%	±0.5%	
				± 5		100	- 3K		
RNHT0402	0.063	75	100	± 10	100 - 3K		47 - 100K		
				± 25	100 - 3K	47 -	100K	47 - 150K	
				± 5		100 -	5.1K	-	
RNHT0603	0.1	100	200	± 10	100 - 5.1K	47 - 270K			
KINITIOOOS	0.1			± 25		47 - 270K	47 - 332K	47 - 1M	
				± 50	-	-	-	10 - 47	
				± 5	100 - 10.2K				
RNHT0805	0.125	150	300	± 10	100 - 10.2K	47 - 475K			
KINITIOOOS	0.123	150	300	± 25	100 - 10.2K	47 - 475K	47 -	2.7M	
				± 50	-	1	-	10 - 47	
		200 40				± 5		100 - 33.2K	
RNHT1206	0.25		400	± 10	100 - 33.2K	47 - 1M			
IXINITI 1200	0.25		400	± 25	100 - 33.2K	47 - 1M	47 -	5.1M	
	/			± 50	-	-	-	10 - 47	

Max Working Voltage: √P*R or max working voltage listed above, whichever is lower.

Overload Voltage: 2.5* √P*R or max overload voltage listed above, whichever is lower.

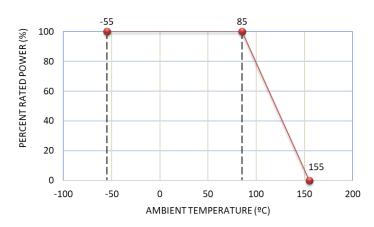
Operating Temperature Range is -55 to +155°C

Mechanical Specifications T D1 D2

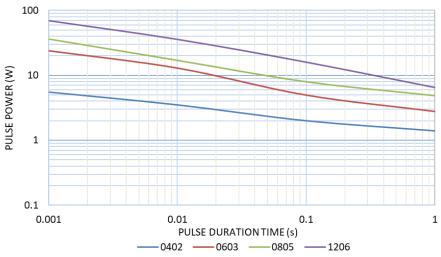
Type/Code	Weight (g) (1000 pcs)	L Body Length	W Body Width	T Body Height	D1 Top Termination	D2 Bottom Termination	Unit
RNHT0402	0.54	0.039 ± 0.002 1.00 ± 0.05	0.020 ± 0.002 0.50 ± 0.05	0.012 ± 0.002 0.30 ± 0.05	0.008 ± 0.004 0.20 ± 0.10	0.008 ± 0.004 0.20 ± 0.10	inches mm
RNHT0603	1.83	0.061 ± 0.004 1.55 ± 0.10	0.031 ± 0.004 0.80 ± 0.10	0.018 ± 0.004 0.45 ± 0.10	0.012 ± 0.008 0.30 ± 0.20	0.012 ± 0.008 0.30 ± 0.20	inches mm
RNHT0805	4.71	0.079 ± 0.006 2.00 ± 0.15	0.049 ± 0.006 1.25 ± 0.15	0.022 ± 0.004 0.55 ± 0.10	0.012 ± 0.008 0.30 ± 0.20	0.016 ± 0.008 0.40 ± 0.20	inches mm
RNHT1206	9.02	0.120 ± 0.006 3.05 ± 0.15	0.061 ± 0.006 1.55 ± 0.15	0.022 ± 0.004 0.55 ± 0.10	0.017 ± 0.008 0.42 ± 0.20	0.014 ± 0.010 0.35 ± 0.25	inches mm

Resistive Product Solutions

Power Derating Curve:



Single Pulse Characteristics:



Performance Characteristics					
Test	Test Method	Test Specifications	Test Condition		
Temperature Coefficient of Resistance (TCR)	JIS-C-5201-1 4.8 IEC-60115-1 4.8	Refer to Electrical Specification table	-55°C to +125°C, 25°C is the reference temperature		
Short Time Overload	JIS-C-5201-1 4.13	\leq 47Ω ΔR ± 0.1% > 47 Ω Δ R ± 0.05%	RCWV*2.5 or max. overload voltage whichever is lower for 5 seconds		
Endurance	MIL-STD-202 Method 108	ΔR ± 0.25%	RCWV for 1000 hours with 1.5 hours "ON" and 0.5 hours "OFF"		
Biased Humidity	MIL-STD-202 Method 103	ΔR ± 0.25%	1000 hours; 85°C / 85% RH, 10% of operating power.		
High Temperature Exposure	MIL-STD-202 Method 108	\leq 47 Ω Δ R ± 0.25% > 47 Ω Δ R ± 0.1% for 0603/0805/1206 sizes > 47 Ω Δ R ± 0.2% for 0402 size	at +155°C for 1000 hours		
Temperature Cycling	JESD22 Method JA-104	\leq 47Ω ΔR ± 0.25% $>$ 47Ω ΔR ± 0.1%	-55°C to +125°C, 1000 cycles		
Resistance to Soldering Heat	JIS-C-5201-1 4.18 IEC-60115-1 4.18	ΔR ± 0.1%	260 ± 5°C for 10 seconds		
Insulation Resistance	JIS-C-5201-1 4.6 IEC-60115-1 4.6	> 1000 MΩ	Apply 100V _{DC} for 1 minute		

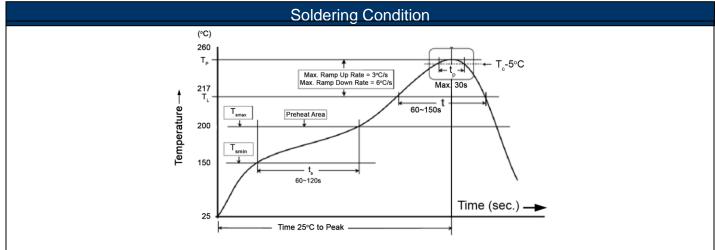
Resistive Product Solutions

Performance Characteristics (cont.)					
Test	Test Method	Test Specifications	Test Condition		
Bending Strength (Board Flex)	JIS-C-5201-1 4.33	ΔR ± 0.1%	Bending once for 60 seconds Bending displacement: 1206 sizes: 3 mm		
Solderability	JIS-C-5201-1 4.17 IEC-60115-1 4.17	95% min. coverage	245 ± 5°C for 3 seconds		
Terminal Strength	AEC Q200-006	No breakage	Force of 1.8kg for 60 seconds		
Mechanical Shock	MIL-STD-202 Method 213	ΔR ± 0.1%	Wave Form: Tolerance for half sine shock pulse. Peak value is 100g's. Normal duration (D) is 6.		
Vibration	MIL-STD-202 Method 204	ΔR ± 0.1%	5 g's for 20 minutes, 12 cycles each of 3 orientations. 10 - 2000 H		
ESD	AEC-Q200-002	ΔR ± 0.5%	Human body model 0402, 0603: 0.2KV 0805, 1206: 1KV		
Resistance to Solvent	MIL-STD-202 Method 215	Marking unsmeared	Add aqueous wash chemical - OKEM clean or equivalent		
Sulfur Test	ASTM B-809-95 Modified	ΔR ± 1%	105 ± 2°C, no power rating for 750 hours		
Flammability	UL-94	No ignition of the tissue paper or scorching or the pinewood board	V-0 or V1 are acceptable. Electrical test not required.		

RCWV (Rated Continuous working Voltage) = √P*R or Max. Operating Voltage whichever is lower.

Recommended storage temperature is 15 to 28°C; Humidity < 80% R.H.

Shelf Life: 2 years from production date.

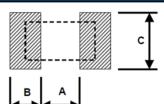


Number	of	reflow	cycles	allowed:	3 times
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Profile Feature	Pb-Free Assembly
Preheat	
Min. Temperature (Tsmin)	150°C
Max. Temperature (Tsmax)	200°C
Preheating time (ts) from (Tsmin to Tsmax)	60-120 seconds
Ramp-up rate (T _L to Tp)	3°C / second max.
Liquidous temperature (T _L)	217°C
Time (t _L) maintained above T _L	60-150 seconds
Min. Peak temperature (Tp min)	235°C
Max. Peak temperature (Tp max)	260°C
Time (tp) within 5°C of the specified classification temperature (Tc)	30 seconds max.
Ramp-down rate (Tp to T_L)	6°C / second max.
Time 25°C to peak temperature	8 minutes max.

Resistive Product Solutions

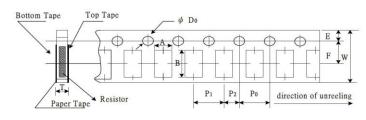
Recommended Land Pattern



Type/Code	A	В	С	Unit
RNHT0402	0.020	0.020	0.024 ± 0.008	inches
KNH1 0402	0.50	0.50	0.60 ± 0.20	mm
RNHT0603	0.039	0.039	0.047 ± 0.008	inches
KINITI 0003	1.00	1.00	1.20 ± 0.20	mm
RNHT0805	0.047	0.055	0.065 ± 0.008	inches
KINHTUOUS	1.20	1.40	1.65 ± 0.20	mm
RNHT1206	0.087	0.055	0.079 ± 0.008	inches
KINFI 1200	2.20	1.40	2.00 ± 0.20	mm

Type/Code	ØA	ØB	ØC	W	Т	Unit
All sizes	7.008 ± 0.039	2.362 ± 0.039	0.531 ± 0.028	0.374 ± 0.039	0.453 ± 0.039	inches
All Sizes	178.00 ± 1.00	60.00 ± 1.00	13.50 ± 0.70	9.50 ± 1.00	11.50 ± 1.00	mm

Tape Specifications - Paper Tape



Type/Code	A	В	W	E	F	Unit
RNHT0402	0.028 ± 0.002	0.046 ± 0.002				inches
INN111 0402	0.70 ± 0.05	1.16 ± 0.05				mm
RNHT0603	0.043 ± 0.002	0.075 ± 0.002				inches
KINITI 0003	1.10 ± 0.05	1.90 ± 0.05	0.315 ± 0.004	0.069 ± 0.002	0.138 ± 0.002	mm
RNHT0805	0.063 ± 0.002	0.093 ± 0.002	8.00 ± 0.10	1.75 ± 0.05	3.50 ± 0.05	inches
10003	1.60 ± 0.05	2.37 ± 0.05				mm
RNHT1206	0.079 ± 0.002	0.140 ± 0.002				inches
IXINITI 1200	2.00 ± 0.05	3.55 ± 0.05				mm

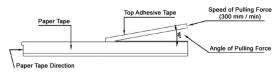
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	Tape Specifications – Paper Tape (cont.)					
Type/Code	P0	P ₁	P ₂	ØD0	Т	Unit
RNHT0402		0.079 ± 0.002			0.016 ± 0.001	inches
1(11110402		2.00 ± 0.05			0.40 ± 0.03	mm
RNHT0603		0.157 ± 0.004			0.024 ± 0.001	inches
1(111110003	0.157 ± 0.004	4.00 ± 0.10	0.079 ± 0.002	0.061 ± 0.002	0.60 ± 0.03	mm
RNHT0805	4.00 ± 0.10	0.157 ± 0.004	2.00 ± 0.05	1.55 ± 0.05	0.030 ± 0.002	inches
1(111110000		4.00 ± 0.10			0.75 ± 0.05	mm
RNHT1206		0.157 ± 0.004			0.030 ± 0.002	inches
IXINITI 1200		4.00 ± 0.10			0.75 ± 0.05	mm

Peel Force of Top Cover Tape



- (1) The peel speed shall be about 300mm/min ± 5%
- (2) The peel force of top cover tape shall be between 8gf to 60gf

Part Marking

E96 and E24 Values for 0805 and 1206

The nominal resistance is marked on the surface of the overcoating with the use of four character markings. Values below 100Ω will use "R" as the decimal holder.





E96 Values for 0603 size

A two character number is assigned to each standard R-Value (E96) as shown in the chart below.

This is followed by one alpha character which is used as a multiplier.

Each letter from "Y" - "F" represents a specific multiplier.

03X

Alpha Character = Multiplier			
Y = 0.1	C = 1000		
X = 1	D = 10000		
A = 10	E = 100000		
B = 100	F = 1000000		

•	•
Chip Marking	Value
01B	10.0 x 100 = 1 KΩ
25C	17.8 x 1000 = 17.8 KΩ
93D	90 9 x 10000 = 909 KO

E96											
#	R-Value	#	R-Value	#	R-Value	#	R-Value	#	R-Value	#	R-Value
01	10.0	17	14.7	33	21.5	49	31.6	65	46.4	81	68.1
02	10.2	18	15.0	34	22.1	50	32.4	66	47.5	82	69.8
03	10.5	19	15.4	35	22.6	51	33.2	67	48.7	83	71.5
04	10.7	20	15.8	36	23.2	52	34.0	68	49.9	84	73.2
05	11.0	21	16.2	37	23.7	53	34.8	69	51.1	85	75.0
06	11.3	22	16.5	38	24.3	54	35.7	70	52.3	86	76.8
07	11.5	23	16.9	39	24.9	55	36.5	71	53.6	87	78.7
08	11.8	24	17.4	40	25.5	56	37.4	72	54.9	88	80.6
09	12.1	2 5	17.8	41	26.1	57	38.3	73	56.2	89	82.5
10	12.4	26	18.2	42	26.7	58	39.2	74	57.6	90	84.5
11	12.7	27	18.7	43	27.4	59	40.2	75	59.0	91	86.6
12	13.0	28	19.1	44	28.0	60	41.2	76	60.4	92	88.7
13	13.3	29	19.6	45	28.7	61	42.2	77	61.9	93	90.9
14	13.7	30	20.0	46	29.4	62	43.2	78	63.4	94	93.1
15	14.0	31	20.5	47	30.1	63	44.2	79	64.9	95	95.3
16	14.3	32	21.0	48	30.9	64	45.3	80	66.5	96	97.6

Note: 0402 size is unmarked.

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RoHS Compliance

Stackpole Electronics has joined the worldwide effort to reduce the amount of lead in electronic components and to meet the various regulatory requirements now prevalent, such as the European Union's directive regarding "Restrictions on Hazardous Substances" (RoHS 3). As part of this ongoing program, we periodically update this document with the status regarding the availability of our compliant components. All our standard part numbers are compliant to EU Directive 2011/65/EU of the European Parliament as amended by Directive (EU) 2015/863/EU as regards the list of restricted substances.

RoHS Compliance Status											
Standard Product Series	Description	Package / Termination Type	Standard Series RoHS Compliant	Lead-Free Termination Composition	Lead-Free Mfg. Effective Date (Std Product Series)	Lead-Free Effective Date Code (YY/WW)					
RNHT	Automotive Grade High Temperature Thin Film Chip Resistor	SMD	YES	100% Matte Sn over Ni	Always	Always					

"Conflict Metals" Commitment

We at Stackpole Electronics, Inc. are joined with our industry in opposing the use of metals mined in the "conflict region" of the eastern Democratic Republic of the Congo (DRC) in our products. Recognizing that the supply chain for metals used in the electronics industry is very complex, we work closely with our own suppliers to verify to the extent possible that the materials and products we supply do not contain metals sourced from this conflict region. As such, we are in compliance with the requirements of Dodd-Frank Act regarding Conflict Minerals.

Compliance to "REACH"

We certify that all passive components supplied by Stackpole Electronics, Inc. are SVHC (Substances of Very High Concern) free and compliant with the requirements of EU Directive 1907/2006/EC, "The Registration, Evaluation, Authorization and Restriction of Chemicals", otherwise referred to as REACH. Contact us for complete list of REACH Substance Candidate List.

Environmental Policy

It is the policy of Stackpole Electronics, Inc. to protect the environment in all localities in which we operate. We continually strive to improve our effect on the environment. We observe all applicable laws and regulations regarding the protection of our environment and all requests related to the environment to which we have agreed. We are committed to the prevention of all forms of pollution.

