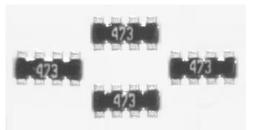
Resistive Product Solutions

Features:

- Thick film resistor element
- Multiple circuit types available
- High palladium inner terminations
- Square corner construction standard
- Zero-ohm jumper available
- RoHS compliant, REACH compliant and halogen free



Electrical Specifications								
Type/Code	Power Rating (W) @ 70°C	Maximum Maximum Working Overload		TCR (ppm/°C)	Ohmic Range (Ω) and Tolerance			
		Voltage ⁽¹⁾ (V)	Voltage (V)		1%	2%	5%	
RAVS104D	0.063	25	50	± 200	-		10 - 1M	
RAVS164D	0.063	50	100	± 200	-		22 - 1M	
RAVS324D	0.125	200	400	± 200	22 - 1M	10 - 1M		

(1) Lesser of $\sqrt{P^*R}$ or maximum working voltage

Mechanical Specifications										
Schematic: $ \begin{array}{c} $										
Type/Code	Body Length	Body Width	Body Height	Element Spacing	Termination Width	End Termination Width	Top Termination	Bottom Termination	Unit	
	L	W	Н	Р	Q	R	А	D		
RAVS104D	0.079 ± 0.004	0.039 ± 0.004	0.014 ± 0.002	0.020 ± 0.004	0.012 ± 0.006	0.016 ± 0.006	0.006 ± 0.004	0.010 ± 0.004	inches	
KAVS104D	2.00 ± 0.10	1.00 ± 0.10	0.35 ± 0.05	0.50 ± 0.10	0.30 ± 0.15	0.40 ± 0.15	0.15 ± 0.10	0.25 ± 0.10	mm	
RAVS164D	0.126 ± 0.004	0.063 ± 0.004	0.020 ± 0.004	0.031 ± 0.004	0.016 ± 0.006	0.024 ± 0.006	0.012 ± 0.008	0.010 ± 0.006	inches	
	3.20 ± 0.10	1.60 ± 0.10	0.50 ± 0.10	0.80 ± 0.10	0.40 ± 0.15	0.60 ± 0.15	0.30 ± 0.20	0.25 ± 0.15	mm	
RAVS324D	0.200 ± 0.008	0.122 ± 0.008		0.050 ± 0.004	0.031 ± 0.008	-	0.020 ± 0.008	0.012 ± 0.008	inches	
NA03324D	5.08 ± 0.20	3.10 ± 0.20	0.55 ± 0.10	1.27 ± 0.10	0.80 ± 0.20	-	0.50 ± 0.20	0.30 ± 0.20	mm	

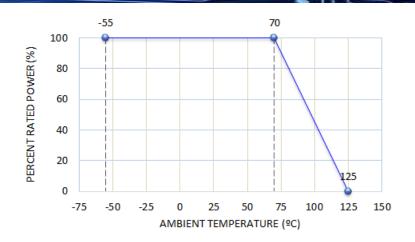
Performance Characteristics					
Test Results (JIS C 5202)					
±3%					
±1%					
±3%					
±1%					
±1%					
±2%					
±1%					

Operating Temperature Range: -55°C to +125°C

RAVS Series Convex Anti-Sulfur Chip Array

duct Solutions

Power Derating Curve:



Recommended Solder Profile

This information is intended as a reference for solder profiles for Stackpole resistive components. These profiles should be compatible with most soldering processes. These are only recommendations. Actual numbers will depend on board density, geometry, packages used, etc., especially those cells labeled with "*".

100% Matte Tin / RoHS Compliant Terminations

Soldering iron recommended temperatures: 330°C to 350°C with minimum duration. Maximum number of reflow cycles: 3.

Wave Soldering						
Description Maximum Recommended Minimum						
Preheat Time	80 seconds	70 seconds	60 seconds			
Temperature Diff.	140°C	120°C	100°C			
Solder Temp.	260°C	250°C	240°C			
Dwell Time at Max.	10 seconds	5 seconds	*			
Ramp DN (°C/sec)	N/A	N/A	N/A			

Temperature Diff. = Defference between final preheat stage and soldering stage.

Convection IR Reflow						
Description	Maximum	Recommended	Minimum			
Ramp Up (°C/sec)	3°C/sec	2°C/sec	*			
Dwell Time > 217°C	150 seconds	90 seconds	60 seconds			
Solder Temp.	260°C	245°C	*			
Dwell Time at Max.	30 seconds	15 seconds	10 seconds			
Ramp DN (°C/sec)	6°C/sec	3°C/sec	*			

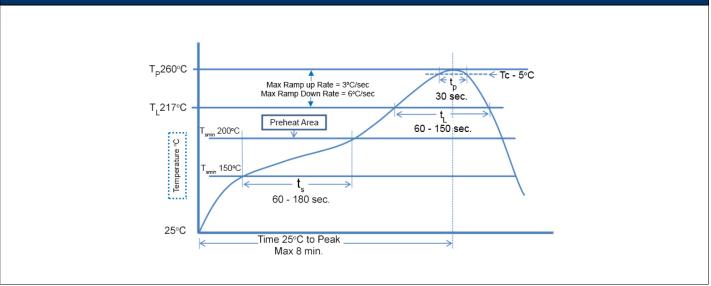
RAVS Series

Stackpole Electronics, Inc.

duct Solutions

Convex Anti-Sulfur Chip Array

Recommended Lead Free Resistor Reflow Profile



RoHS Compliance

Stackpole Electronics has joined the worldwide effort to reduce the amount of lead in electronic components and to meet the various regulatory requirements now prevalent, such as the European Union's directive regarding "Restrictions on Hazardous Substances" (RoHS 3). As part of this ongoing program, we periodically update this document with the status regarding the availability of our compliant components. All our standard part numbers are compliant to EU Directive 2011/65/EU of the European Parliament as amended by Directive (EU) 2015/863/EU as regards the list of restricted substances.

RoHS Compliance Status							
Standard Product Series	Description	Package / Termination Type	Standard Series RoHS Compliant	Lead-Free Termination Composition	Lead-Free Mfg. Effective Date (Std Product Series)	Lead-Free Effective Date Code (YY/WW)	
RAVS	Convex Anti-Sulfur Chip Resistor Array	SMD	YES(1)	100% Matte Sn over Ni	Always	Always	

Note (1): RoHS Compliant by means of exemption 7c-I.

"Conflict Metals" Commitment

We at Stackpole Electronics, Inc. are joined with our industry in opposing the use of metals mined in the "conflict region" of the eastern Democratic Republic of the Congo (DRC) in our products. Recognizing that the supply chain for metals used in the electronics industry is very complex, we work closely with our own suppliers to verify to the extent possible that the materials and products we supply do not contain metals sourced from this conflict region. As such, we are in compliance with the requirements of Dodd-Frank Act regarding Conflict Minerals.

Compliance to "REACH"

We certify that all passive components supplied by Stackpole Electronics, Inc. are SVHC (Substances of Very High Concern) free and compliant with the requirements of EU Directive 1907/2006/EC, "The Registration, Evaluation, Authorization and Restriction of Chemicals", otherwise referred to as REACH. Contact us for complete list of REACH Substance Candidate List.

Environmental Policy

It is the policy of Stackpole Electronics, Inc. (SEI) to protect the environment in all localities in which we operate. We continually strive to improve our effect on the environment. We observe all applicable laws and regulations regarding the protection of our environment and all requests related to the environment to which we have agreed. We are committed to the prevention of all forms of pollution.

