Stackpole Electronics, Inc.

Resistive Product Solutions

Features:

- Higher power ratings than standard thick film chips
- Precision tolerances and TCR's
- Inner termination engineered to deter sulfur contamination
- RoHS compliant, REACH compliant, lead free, and halogen free
- AEC-Q200 compliant

Electrical Specifications										
Type/Code	Power Rating (W) ⁽¹⁾ @ 70°C	Maximum Working Voltage (V) ⁽²⁾	Maximum Overload Voltage (V)	TCR (ppm/⁰C)		Ohmic Ra	nge (Ω) and	Tolerance		
	@ 70°C	voltage (v)	voltage (v)		0.1% 0.25%		0.5%	1%	5%	
				± 10 ± 15		10 -	10K			
RNCP0402	0.1	50	100	± 25	4.7 -	101/	2.49	- 10K	-	
				± 50	4.7 -	IUK	1 -	10K		
				± 100		-		1 -	10K	
				± 10		10 -	47K			
				± 15						
RNCP0603	0.125	150	300	± 25	4.7 -	47K		- 47K	< -	
				± 50			1 -	47K	4714	
				± 100		-		1 -	47K	
				± 10 ± 15		10 -	100K			
RNCP0805	0.25	200	400	± 15 ± 25			2 49 -	- 100K	-	
KNCF0005	0.25	200	400	± 25 ± 50	4.7 -	100K		100K		
				± 100	-		1 - 10		100K	
				± 100						
				± 15		10 -	100K			
RNCP1206	0.5	200	400	± 25	4 7	4001/	2.49 -	- 100K	-	
				± 50	4.7 - 100K	100K	1 - 1	100K		
				± 100		-	•	1 -	100K	
				± 10		10 -	100K			
				± 15		10 -				
RNCP1210	0.5	200	400	± 25	4.7 -	100K		- 100K	_	
				± 50			1 - 1	100K		
				± 100		-		1 -	100K	
				± 10		10 -	100K			
DNODOO10	0.75	000	100	± 15			2.40	- 100K		
RNCP2010	0.75	200	400	± 25 ± 50	4.7 -	100K		- 100K 100K	-	
						-	1-		100K	
				± 100 ± 10				1 1-		
				± 15		10 -	100K			
RNCP2512	1	200	400	± 25			2.49 - 100K		-	
				± 50	4.7 -	100K		100K	1	
				± 100		-		1 -	100K	

(1) Power rating for each package size is valid if ambient temp ≤ 80°C and terminal temp ≤105°C

(2) Lesser of \sqrt{PR} or maximum working voltage

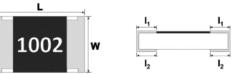
Certain resistance values will require a higher minimum order quantity. Contact Stackpole Customer Service for details.

Please refer to the High-Power Resistor Application Note for more information on designing and implementing high power resistor types.



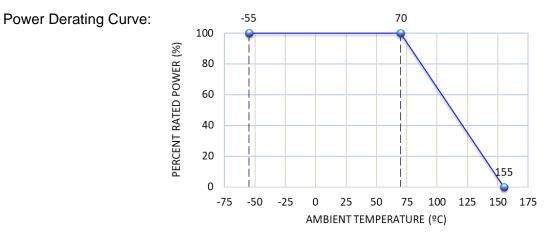
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Mechanical Specifications



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Type/Code	L Body Length	W Body Width	H Body Height	I ₁ Top Termination	l ₂ Bottom Termination	Unit
RNCP0402	0.039 ± 0.004	0.020 ± 0.002	0.012 ± 0.002	0.010 ± 0.006	0.012 ± 0.006	inches
	1.00 ± 0.10	0.50 ± 0.05	0.30 ± 0.05	0.25 ± 0.15	0.30 ± 0.15	mm
RNCP0603	0.061 ± 0.008	0.031 ± 0.004	0.016 ± 0.006	0.012 ± 0.008	0.014 ± 0.010	inches
	1.55 ± 0.20	0.80 ± 0.10	0.40 ± 0.15	0.30 ± 0.20	0.35 ± 0.25	mm
RNCP0805	0.079 ± 0.006	0.049 ± 0.006	0.020 ± 0.006	0.016 ± 0.010	0.020 ± 0.012	inches
	2.00 \pm 0.15	1.25 ± 0.15	0.50 ± 0.15	0.40 ± 0.25	0.50 ± 0.30	mm
RNCP1206	0.122 ± 0.008	0.059 ± 0.008	0.020 ± 0.006	0.022 ± 0.024	0.024 ± 0.012	inches
	3.10 ± 0.20	1.50 ± 0.20	0.50 ± 0.15	0.55 ± 0.60	0.60 ± 0.30	mm
RNCP1210	0.122 ± 0.006	0.098 ± 0.006	0.022 ± 0.004	0.018 ± 0.008	0.020 ± 0.008	inches
	3.10 \pm 0.15	2.50 ± 0.15	0.55 ± 0.10	0.45 ± 0.20	0.50 ± 0.20	mm
RNCP2010	0.197 ± 0.006	0.098 ± 0.006	0.022 ± 0.004	0.024 ± 0.008	0.024 ± 0.008	inches
	5.00 ± 0.15	2.50 ± 0.15	0.55 ± 0.10	0.60 ± 0.20	0.60 ± 0.20	mm
RNCP2512	0.248 ± 0.006	0.126 ± 0.006	0.022 ± 0.004	0.024 ± 0.008	0.024 ± 0.008	inches
	6.30 ± 0.15	3.20 ± 0.15	0.55 ± 0.10	0.60 ± 0.20	0.60 ± 0.20	mm



Performance Characteristics								
Test Item	Reference Standard	Procedure	Requirements					
Temperature Coefficient of	JIS-C 5201-1 4.8	At 25/-55°C and 25°C /+125°C, 25°C is the	Refer to Electrical					
Resistance	IEC-60115-1 4.8	reference temperature	Specifications					
Short Time Overload	JIS-C 5201-1 4.13 IEC-60115-1 4.13	2.5 times RCWV or max overload voltage whichever is less for 5 seconds	± (0.5% + 0.05Ω) No visual damage					
Insulation Resistance	JIS-C-5201-1 4.6 IEC-60115-1 4.6	Apply 100 VDC for 1 minute	≥ 10GΩ					
Solderability	JIS-C-5201-1 4.17 IEC-60115-1 4.17	245 ± 5°C for 3 seconds	> 95% coverage No visual damage					
Resistance to Soldering Heat	JIS-C-5201-1 4.18 IEC-60115-1 4.18	260 ± 5°C for 10 seconds	± (0.5% + 0.05Ω) No visual damage					
Leaching	JIS-C-5201-1 4.18 IEC-60068-2-58 8.2.1	260 ± 5°C for 30 seconds	>95% coverage No visual damage					

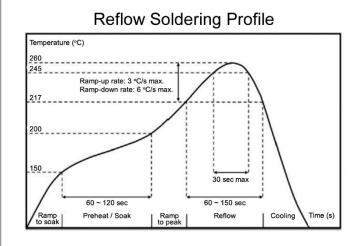
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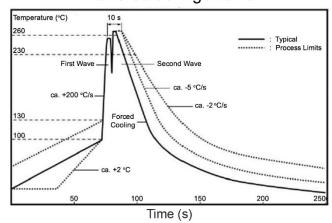
Performance Characteristics (cont.)								
Test Item	Reference Standard	Procedure	Requirements					
Rapid Change of Temperature	JIS-C-5201-1 4.19 IEC-60115-1 4.19	-55 to +155°C, 300 cycles	± (0.5% + 0.05Ω) No visual damage					
High Temperature Exposure	JIS-C5201-1 4.25 IEC 60068-2-2	At 155 ± 5°C for 1000 hours	± (0.5% + 0.05Ω)					
Resistance to Solvent	JIS-C-5201-1 4.29	The tested resistor is immersed into isopropyl alcohol of 20~25°C for 60 seconds. Then the resistor is left in the room for 48 hours.	± (0.5% + 0.05Ω) No visual damage					
Damp Heat with Load	JIS-C-5201-1 4.24 IEC-60115-1 4.24	40 ± 2°C, 90~95% R.H. RCWV or max working voltage whichever is less for 1000 hours with 1.5 hours "ON" and 0.5 hour "OFF"	± (0.5% + 0.05Ω)					
Based Humidity	MIL-STD-202 Method 103	1000 hours, 85°C / 85% RH, 10% of operating power. Measurement at 24 ± 4 hours after test conclusion.	± (0.5% + 0.05Ω)					
Load Life (Endurance)	JIS-C-5201-1 4.25 IEC-60115-1 4.25.1	70 ± 2°C, RCWV or max. working voltage whichever is less for 1000 hours with 1.5 hours "ON" and 0.5 hour "OFF"	± (0.5% + 0.05Ω)					
Bending Strength	JIS-C-5201-1 4.33 IEC-60115-1 4.33	Bending once for 5 seconds D: 0402, 0603, 0805 = 5 mm 1206, 1210 = 3 mm 2010, 2512 = 2 mm	± (0.5% + 0.05Ω) No visual damage					
Sulfur Test (FoS)	ASTM B809-95 ANSI/EIA-977	$105 \pm 2^{\circ}$ C, no power rating for 750 hours	± (2% + 0.001Ω)					

Recommended storage temperature is 15 to 28°C; Humidity < 80% R.H.

Recommended Soldering Parameters



Wave Soldering Profile



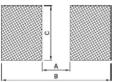
Rework temperature (hot air equipment): 350°C, 3~5 seconds Recommended reflow methods:

- IR, vapor phase oven, hot air oven
- If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.

High Power Anti-Sulfur Thin Film Chip Resistor

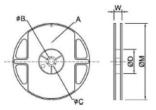
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Recommended Pad Layout



Type/Code	A	В	С	Unit						
0402	0.016	0.059	0.024	inches						
0402	0.40	1.50	0.60	mm						
0603	0.026	0.083	0.035	inches						
0603	0.65	2.10	0.90	mm						
0805	0.039	0.118	0.051	inches						
0805	1.00	3.00	1.30	mm						
1206	0.079	0.165	0.063	inches						
1200	2.00	4.20	1.60	mm						
1210	0.079	0.173	0.106	inches						
1210	2.00	4.40	2.70	mm						
2010	0.150	0.260	0.106	inches						
2010	3.80	6.60	2.70	mm						
2512	0.193	0.319	0.134	inches						
2012	4.90	8.10	3.40	mm						

Reel Specifications



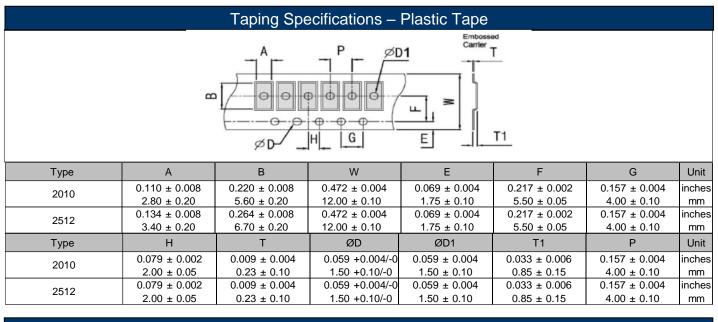
Туре	Inches	А	ØB	ØC	ØD	W	ØM	Unit
0402						0.453 ± 0.079		Inches
0402						11.50 ± 2.00		mm
0603, 0805	7"	0.079 ± 0.020	0.531 ± 0.039	0.827 ± 0.039	2.362 ± 0.039	0.453 ± 0.079	7.008 ± 0.079	inches
1206, 1210	1	2.00 ± 0.50	13.50 ± 1.00	21.00 ± 1.00	60.00 ± 1.00	11.50 ± 2.00	178.00 ± 2.00	mm
2010						0.630 ± 0.079]	Inches
2512						16.00 ± 2.00		mm

	Taping Specifications – Paper Tape										
	$ \begin{array}{c} -A \\ - P \\ Carrier \\ Carrier \\ \hline \\ $										
Туре	А	В	W	E	F	G	н	т	ØD	Р	Unit
0402	0.028 ± 0.004 0.70 ± 0.10	0.047 ± 0.004 1.20 ± 0.10						0.018 ± 0.004 0.45 ± 0.10		0.079 ± 0.004 2.00 \pm 0.10	inches mm
0603	0.041 ± 0.008 1.05 ± 0.20	0.071 ± 0.008 1.80 ± 0.20						0.024 ± 0.004 0.60 ± 0.10			inches mm
0805			0.315 ± 0.008 8.00 ± 0.20	0.069 ± 0.004 1.75 ± 0.10	0.138 ± 0.002 3.50 ± 0.05	0.157 ± 0.004 4.00 ± 0.10	0.079 ± 0.002 2.00 ± 0.05		0.059 +0.004/-0	0.157 ± 0.004 4.00 ± 0.10	inches mm
1206		0.138 ± 0.008 3.50 ± 0.20						0.030 ± 0.004 0.75 ± 0.10			inches mm
1210		$\begin{array}{r} 0.138 \pm 0.008 \\ 3.50 \pm 0.20 \end{array}$						0.030 ± 0.004 0.75 ± 0.10			inches mm

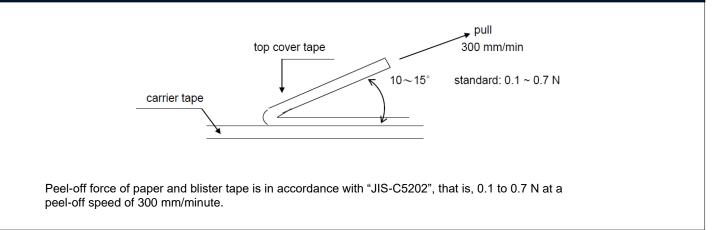
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High Power Anti-Sulfur Thin Film Chip Resistor

Resistive Product Solutions



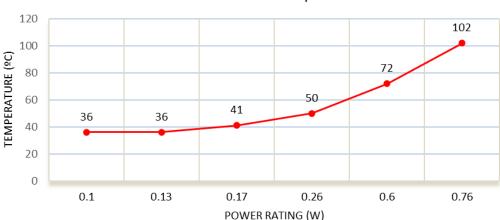




High Power Chip Resistors and Thermal Management

Stackpole has developed several surface mount resistor series in addition to our current sense resistors, which have had higher power ratings than standard resistor chips. This has caused some uncertainty and even confusion by users as to how to reliably use these resistors at the higher power ratings in their designs.

The data sheets for the RHC, RMCP, RNCP, CSR, CSRN, CSRF, CSS, and CSSH state that the rated power assumes an ambient temperature of no more than 100°C for the CSS / CSSH series and 70°C for all other high power resistor series. In addition, IPC and UL best practices dictate that the combined temperature on any resistor due to power dissipated and ambient air shall be no more than 105°C. At first glance this wouldn't seem too difficult, however the graph below shows typical heat rise for the CSR ½ 100 milliohms at full rated power. The heat rise for the RMCP and RNCP would be similar. The RHC with its unique materials, design, and processes would have less heat rise and therefore would be easier to implement for any given customer.

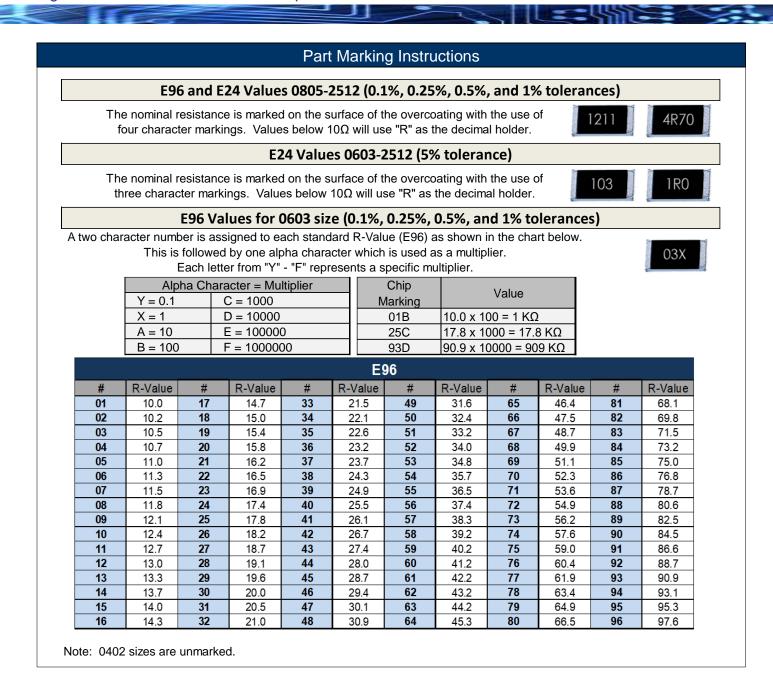


CSR1206 100mΩ Surface Temperature Rise

The 102°C heat rise shown here would indicate there will be additional thermal reduction techniques needed to keep this part under 105°C total hot spot temperature if this part is to be used at 0.75 watts of power. However, this same part at the usual power rating for this size would have a heat rise of around 72°C. This additional heat rise may be dealt with using wider conductor traces, larger solder pads and land patterns under the solder mask, heavier copper in the conductors, via through PCB, air movement, and heat sinks, among many other techniques. Because of the variety of methods customers can use to lower the effective heat rise of the circuit, resistor manufacturers simply specify power ratings with the limitations on ambient air temperature and total hot spot temperatures and leave the details of how to best accomplish this to the design engineers. Design guidelines for products in various market segments can vary widely so it would be unnecessarily constraining for a resistor manufacturer to recommend the use of any of these methods over another.

Note: The final resistance value can be affected by the board layout and assembly process, especially the size of the mounting pads and the amount of solder used. This is especially notable for resistance values ≤ 50 milliohms. This should be taken into account when designing.

Resistive Product Solutions



RoHS Compliance

Stackpole Electronics has joined the worldwide effort to reduce the amount of lead in electronic components and to meet the various regulatory requirements now prevalent, such as the European Union's directive regarding "Restrictions on Hazardous Substances" (RoHS 3). As part of this ongoing program, we periodically update this document with the status regarding the availability of our compliant components. All our standard part numbers are compliant to EU Directive 2011/65/EU of the European Parliament as amended by Directive (EU) 2015/863/EU as regards the list of restricted substances.

RoHS Compliance Status									
Standard Product Series	Description	Package / Termination Type	Standard Series RoHS Compliant	Lead-Free Termination Composition	Lead-Free Mfg. Effective Date (Std Product Series)	Lead-Free Effective Date Code (YY/WW)			
RNCP	High Power Anti-Sulfur Thin Film Chip Resistor	SMD	YES	100% Matte Sn over Ni	Always	Always			

"Conflict Metals" Commitment

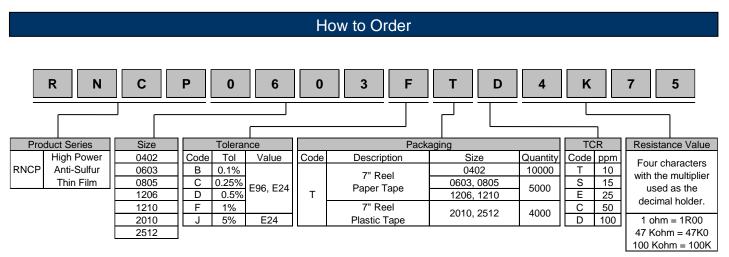
We at Stackpole Electronics, Inc. are joined with our industry in opposing the use of metals mined in the "conflict region" of the eastern Democratic Republic of the Congo (DRC) in our products. Recognizing that the supply chain for metals used in the electronics industry is very complex, we work closely with our own suppliers to verify to the extent possible that the materials and products we supply do not contain metals sourced from this conflict region. As such, we are in compliance with the requirements of Dodd-Frank Act regarding Conflict Minerals.

Compliance to "REACH"

We certify that all passive components supplied by Stackpole Electronics, Inc. are SVHC (Substances of Very High Concern) free and compliant with the requirements of EU Directive 1907/2006/EC, "The Registration, Evaluation, Authorization and Restriction of Chemicals", otherwise referred to as REACH. Contact us for complete list of REACH Substance Candidate List.

Environmental Policy

It is the policy of Stackpole Electronics, Inc. (SEI) to protect the environment in all localities in which we operate. We continually strive to improve our effect on the environment. We observe all applicable laws and regulations regarding the protection of our environment and all requests related to the environment to which we have agreed. We are committed to the prevention of all forms of pollution.



Certain resistance values will require a higher minimum order quantity. Contact Stackpole Customer Service for details.